



FACILITIES LIST
Accutrex Products
Precision Parts Division - Lancaster, SC

ISO 9001:2015 Registered



FABRICATION				
LASER CUTTING MACHINES	TURRET PRESSES	PRESS BRAKES	INSERTION MACHINES	WELDING EQUIPMENT
(1) Amada 12 kW Fiber Laser w/ Tower 60"x120"x 1" thk. Steel,Stainless,Alum 1/2" Copper, 5/8" Brass (1) Prima 5000 Watt Laser w/ Tower 60"x120"x3/4" thk. Steel (1) Mitsubishi 4000 Watt Laser 60"x120"x3/4" thk.Steel (1) Mitsubishi 2500 Watt Laser 48"x120"x1/2" Thick Steel	(1) Amada CNC 30T Cap. 44 Station ¼"x50"x50" Auto Index (1) Nisshinbo Hydraulic- 33T Cap. ¼"x98"x49"	(1) Amada 10' x 110 Ton w/Auto Tool Chg (1) Amada 4' x 60 Ton (1) Amada 10' 130 Ton (1) Amada 10' 110 Ton (1) Beyeler Bystronic CNC 10' x 150Ton (1) Durma Press x 10' x 176 Ton (1) Durma Press x 10' x 100 Ton (1) Cobot UR10e w/ 51" reach	(1) Auto Sert Hardware Inserter (1) Haeger One-Touch 3 Auto Inserter	(2) Capital EX-MV6 Robotic Welders (1) Capital/OTC Daihen Slider Robot (1) Capital Fabmaster Robotic Welder (1) Capital Fusion Arc 200 Robot Cell (4) Miller TIG Welders (9) Miller MIG Welders (1) Acme 150 KVA Spot Welder (1) National 100 KVA Spot Welder (1) Unitek Miyachi 16KVA Micro-welder
SAWING MACHINES	SURFACE PREP MACHINES	TUBE BENDING	SHEARS	MISCELLANEOUS
(1) MasterCut auto band saw +/- .005 (1) Cold saw (1) DoAll vertical bandsaw	(1) 37" Time Saver (Wet System) (1) Costa Surface Finishing Machine	(1) BLM Elect-M Tube Bender w/ Loader (1) E-Turn 52 Tube Bender 2" dia (2) SOCO 2" CNC Tube Benders	(1) ¼" x 10' AccurShear	(1) Eagle/imcar HiTech Pinch Plate Bend roller
MACHINE AND DIE SHOPS				
EDM MACHINES	LATHES	DRILL PRESSES	MILLING MACHINES	GRINDING MACHINES
(1) Sodick AQ325/LN10W (Wire) 4 axis 13.7"x9.8"x6", 20°taper	(1) Mazak 15n CNC Lathe with barfeed (1) Clausing-Metosa Engine 8" swing (1) Mazak Nexus 3000 CNC Lathe (3") with barfeed	(1) Invema Radial Arm (1) Continental Bench (1) Willis 20"	(1) HAAS VF-4 CNC 20x50, 4 axis (1) HAAS VF-2 CNC 16x32, 4 axis (1) HAAS VF-3 CNC 20x40, 4 axis (1) HAAS VF-7/50 CNC 82x34, 4 axis (5) Bridgeport Vertical Mill 9"x42", digital readouts	(1) Shigiva Seiki Cyl. (1) Boyer-Schultz Surf. (1) Mitsui Precision (1) B & S Surface (1) Taft-Pierce Surface (1) Harig grind all no.1 (3) J&S Radius Dresser
STAMPING AND PRESS SHOPS				
PRESSES			STRAIGHTENING MACHINES	
(1) Minster 45 Ton (1) Stamtec 175T. with Servo Feed,Combination		(1) Bliss 45 Ton (1) Bliss 35 Ton (1) Stamtec 200 Ton Shut Heights from 4-17" Strokes from ½ - 10"	(1) Auto.Feed 15 1/2" (1) Durrant Straightener (1) Shubert Precision Straightener (4) Dereelers (3) Air Feeders	
FINISHING, SHIPPING AND INSPECTION DEPARTMENTS				
POWDER COATING	FINISHING	MATERIAL HANDLING		INSPECTION
(1) Pneu-Mech 5 Stage Powder Coating System (1) Nordson Colormax Fast Change Powder Coating Booth	(1) Viking Spinner Hanger Shot Blaster (1) Almco Tumbler (1) Trinco glass bead mach (3) Belt Sanders 1" - 4" cap. (1) Vibe Tech Tumbler (1) Clemco 150 Abrasive Blasting Cab. (1) Roto Finish 30 cu.ft. Tumbler	(1) Clark Forklift (1) Crown Stk Picker (1) Raymond Stk Picker (2) Yale Fork Lifts (2) Progressive Overhead Cranes 10,000 lb (1) Progressive Overhead Crane 6,000 lb (1) Gorbal 1 Ton Crane (1) Rotary Stretch Wrapper 24' Cube Vans for Critical Deliveries		(1) Hexagon Absolute Arm 7-Axis w/Scanner (1) Romer Arm 6-axis (1) Scherr-Tumco 30" Comparator - Lenses 10x, 20x, 50x, 100x (3) Brown & Sharpe Micro Hite 18" (1) Brown & Sharpe Pocket Surf (1) OKO-Seiki Hardness Tester
HEAT TREATING	PRINT SHOP	SPECIAL EQUIPMENT		
(1) Johnson Gas Furnaces - 2400°F (1) Thermodyn Electric Furnace - 2000°F	(1) Harwell 2020 Silkscreen (1) Nuarc UV Light proc.	(1) Sunnen Honing Mach (1) Harig Electric Centers (1) Herman Schmidt Sine Plate 5x5 Various Indexers Rotary Tables Right Angle Attachments, etc (1) Pneumatic tapping machine		
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