



Facilities List* - AccuTrex Headquarters

166,000 Combined square feet
(149,000 manufacturing - 17,000 office)

ISO 9001 and
AS9100 REGISTERED



LASER SYSTEMS	STAMPING	SHEARING	WATER JET SYSTEMS	LAMINATING
<p>(3) Mazak 1500 watt 4' x 8' Mazak 1500 watt 4' x 4' Mazak 4000 watt 5' x 10' Mazak 2500 watt 5' x 10' with load/unload system Mazak 2500 watt 6 Axis with rotary index system (109" x 50" x 16" x 360° x 135°) Mazak 2500 watt 4' x 8' Amada 6000 watt 5' x 10' Fiber Laser with automation tower</p>	<p>PRESSES (OPEN BACK INCLINABLE) 10 ton 15 ton (3) 32 ton (4) 60 ton 150 ton 250 ton</p>	<p>(3) 52" - 16 Gauge Steel Capacity (2) 10' x 1/4 Shear 120" - 1/4" Steel Capacity</p> <p>CIRCLE SHEARING (2) Niagara 52" 16 Gauge Capacity By George 52" 11 Gauge Capacity</p>	<p>Ward Jet ZX2043 6' x 12' table with 2 heads/drills</p> <p>Calypso Two-head cutting system 8' x 12' table; material up to 6" thick 250 lb./sq. ft. capacity</p> <p>Flow Mach IV 87K PSI 6.5' x 13' Table Dual dynamic heads; with Vac. Assist & Drills; 12" max thickness; allows cutting of 6.5 x 120" part</p>	<p>Geometric Custom-built single-sided coating system Niagra Plate Shear 50" X 3/16" cap (2) Laminating Presses</p>
GASKET SHOP	FABRICATION SHOP			
<p>ATOM 77 Ton Beam Press ATOM Traveling Head Press 60" Rosenthal Sheeter with Variable Speed Drive Steel Rule Die Tooling (2) Atom Side Arm Clicker Press Seybold 65" shear Stamtec 60 ton press Bliss 60 Ton Atom Flashcut Knife Cutting System</p>	<p>SINGLE STATION PUNCH Euromac 30-ton</p> <p>TURRET PRESSES (58 Stations with auto index) Amada Pega 357 Amada Coma 567 Amada Pega 344</p>	<p>FINN POWER SHEAR GENIUS Shear Punch Combination 60 x 120 - 33 ton</p> <p>FINN POWER EB5 EXPRESS BENDER .125" carbon steel max. thickness, max. sheet size 59" x 100" 7.88" max. bend height, reverse bending sequence</p>		<p>PRESS BRAKES Amada 125 ton (10') Amada 100 ton (8') Fine Alpha Bender Amada 35 ton (4')</p> <p>HARDWARE INSERTION MACHINE Haeger Pem-Serter</p>

Note: *List includes major equipment only



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WELDING		GRINDING	FINISHING	
AUTOMATED WELDING SYSTEMS Motoman - EA1900 robot system with MRM2 500 dual Ferris wheel positioner (1000#, 47" side x 9.8' long capacity) Motoman - Fabworld with dual EA1900N Robots and 2 MHT-1500 KG Positioners		12" x 48" Doall Surface Grinder 20" x 48" Okamoto (6) Cleco Hand held	(3) 36" Time Saver Deburring Machine (2) Electro Etch Part Marking Machines (2) Giant Vibratory Burnishing Units Epilog Fusion M2 32 - 30 watt Laser Engraving System (32" x 20" engraving area)	
SPOT WELDING 60 KVA Spot Welder (press) 75 KVA Spot Welder (rocker)	MANUAL WELDING SYSTEMS Miller AC/DC Arc Welder GTAW (350 amp) (5) Lincoln Electric Welders GMAW (350 amp)			
MACHINE AND DIE SHOP				
MILLS		LATHES	DRILL PRESSES	EDM
(4) Bridgeport Vertical Milling Machine Mazak Vertical CNC Machining Center (20" x 40") with Tool Changer	Hass Vertical CNC Machining Center (20" x 40") with setup table and 24 station tool changer	Clausing (12" x 48") Monarch (16" swing) Harrison (21" swing)	(3) Powermatic 5' SAWS (3) Marvel Band Saw (2) Bar Feed	Fanuc High Speed Wire Cut E.D.M. (1) Work size (20.5"w x 14.6"d x 11.82"h) (1) Work Size (12.6"w x 8.68"d x 7.1"h)
PAINTING		INSPECTION		
Fully automated three stage spray washer with combination dry off/powder cure oven and integrated automated Wagner cyclomode powder booth system Manual Wagner Powder Coating System with convection curing oven Devilbliss Paint Spray Booth with infrared curing system and automated conveying		InspecVision P150.40 40" X 60" ($\pm .0015"/\pm .0013"$ accuracy) InspecVision P110.25 50" X 33" ($\pm .001"/\pm .002"$ accuracy) Brown & Sharp CMM 27.6x, 39.4y, 25.6 z, .0003 Volumetric Accuracy Wilson Rockwell Series 2000 Hardness Tester		

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