



AccuTrex Products, Inc.
Precision Parts Division
Lancaster, SC

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Facilities List

FABRICATION				
LASER CUTTING MACHINES	PUNCHING MACHINES	TURRET PRESSES	PRESS BRAKES	WELDING EQUIPMENT
(1) Prima 5000 Watt Lase w/ Tower 60"x120"x3/4" thk. Steel	(1) BALTEC CNC Punching Machine 30 Ton Capacity Hydraulic - Capable of Holding +/- .0004 tol.	(1) Amada CNC 30T Cap. 44 Station ¼"x120"x50" Auto Index	(1) Amada 4' x 60 Ton (1) Amada 10' 130 Ton (1) Amada 10' 110 Ton (1) Beyeler Bystronic CNC 10' x 150Ton	(2) Capital EX-MV6 Robotic Welders (1) Capital/OTC Daihen Slider Robot (1) Capital Fabmaster Robotic Welder (1) Capital Fusion Arc 200 Robot Cell (1) Miller TIG Welders (4) Miller MIG Welders (1) Acme 150 KVA Spot Welder (1) Acme 150 KVA Spot Welder (1) Unitek Miyachi 16KVA Micro-welder
(1) Mitsubishi 4000 Watt Laser 60"x120"x3/4" thk.stl.		(1) Nisshinbo Hydraulic- 33T Cap. ¼"x98"x49"	(1) Durma Press x 10' x 176 Ton (1) Durma Press x 10' x 100 Ton	
(1) Mitsubishi 2500 Watt Laser 48"x120"x1/2" Thick stl.		(1) Auto Sert Hardware Inserter (1) Haeger One-Touch 3 Auto Inserter		
SAWING MACHINES	FINISHING MACHINES	TUBE BENDING	SHEARS	MISCELLANEOUS
(1) MasterCut auto band saw +/- .005 (1) Cold saw (1) DoAll vertical bandsaw (1) Peddinghaus NC bandsaw w/ mitre cut	(1) 37" Time Saver (Wet System) (1) Costa Surface Finishing Machine	(2) SOCO 2" CNC Tube Benders (1) E-Turn 52 Tube Bender 2" dia	(1) 3/16" x 78" Amada (1) ¼" x 10' AccurShear	(1) Eagle/imcar HiTech Pinch Plate Bend roller
MACHINE AND DIE SHOPS				
EDM MACHINES	LATHES	DRILL PRESSES	MILLING MACHINES	GRINDING MACHINES
(1) Sodick AQ325/LN10W (Wire) 4 axis 13.7"x9.8"x6", 20°taper	(1) Mazak 15n CNC Lathe With barfeed (1) Clausing-Metosa Engine 8" swing (1) Mazak Nexus 3000 CNC Lathe (3") w/b:	(1) Invema Radial Arm (1) Rockwell Model 20-6 head gang drill (1) Clausing 20" (1) Continental Bench (1) Willis 20"	(1) HAAS VF-4 CNC 20x50, 4 axis (1) HAAS VF-2 CNC 16x32, 4 axis (1) HAAS VF-3 CNC 20x40, 4 axis (1) HAAS VF-7/50 CNC 82x34, 4 axis (5) Bridgeport Vertical Mill 9"x42", Digital Readouts	(1) Koyo Double Disc CNC KVD-580C (1) Shigiva Seiki Cyl. (1) Boyer-Schultz Surf. (1) Mitsui Precision (1) B & S Surface (1) Taft-Pierce Surface (3) Harig grind all no.1 (1) J&S Radius Dresser
HEAT TREATING	SPECIAL EQUIP.			
(2) Johnson Gas Furnaces - 2400°F (1) Huppert Electric Furnace - 3000°F (1) Thermolyn Electric Furnace - 2000°F	(1) Sunnen Honing Mach Various Indexers, Rotary Tables, Right Angle Attachments, etc (1) Pneumatic tapping machine			
STAMPING AND PRESS SHOPS				
PRESSES		STRAIGHTENING MACHINES		
(1) Rousselle 32 Ton (1) Minster 45 Ton (1) Rousselle 15 Ton (1) Stamtec 175T. with Servo Feed,Combination	(1) Bliss 45 Ton (1) Bliss 35 Ton (1) Bliss 110 Ton (1) Stamtec 200 Ton	(1) Rousselle 5 Ton (1) US Clearing 300 Ton (1) Continental 75 Ton Hydraulic	(1) Auto.Feed 15 1/2" (1) Durrant feeder (1) Shubert Precision Straightener	(4) Dereelers (13) Air Feeders
		Shut Heights from 4-17" Strokes from ½ - 10"		
FINISHING, SHIPPING AND INSPECTION DEPARTMENTS				
MATERIAL HANDLING	FINISHING	POWDER COATING	INSPECTION	
(1) Clark Forklift (1) Crown Stk Picker (1) Raymond Stk Picker (2) Yale Fork Lifts	(2) Progressive Overhead Cranes 10,000 lb (1) Progressive Overhead Crane 6,000 lb (1) Gorbai 1 Ton Crane (1) Rotary Stretch Wrapper 24' Cube Vans for Critical Deliveries	(1) Almco Tumbler (1) Trinco glass bead mach (3) Belt Sanders 1" - 4" cap. (1) Vibe Tech Tumbler (1) Clemco 150 Abrasive Blasting Cab. (1) Roto Finish 30 cu.ft. Tumbler	(1) Wagner 3 Stage Auto Robotic System (1) Wagner 2007 Series Manual System	(1) DEA Swift CMM (1) Scherr-Tumco 30" Comparator - Lenses 10x, 20x, 50x, (1) Virtek Laser QC (3) Brown & Sharpe Micro Hite 18" (1) Brown & Sharpe Pocket Surf (1) OKO-Seiki Hardness Tester (1) Romer Arm 6-axis
		PRINT SHOP		
		(1) Harwell 2020 Silkscreen (1) Nuarc UV Light proc.		

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