



AccuTrex Products Facilities List*

166,000 Combined square feet (149,000 manufacturing - 17,000 office)

ISO 9001:2008 REGISTERED

LASER SYSTEMS	STAMPING	SHEARING	WATER JET SYSTEMS
(3) Mazak 1500 watt 4' x 8' Mazak 1500 watt 4' x 4' Mazak 4000 watt 5' x 10' Mazak 2000 watt 5' x 10' with load/unload system Mazak 2500 watt 6 Axis with rotary index system 109"x50"x16"x360°x360°x135° Trumpf 4000 watt 5' x 10'	Presses (Open Back Inclined) 10 ton 15 ton (3) 32 ton (4) 60 ton 150 ton 250 ton	(3) 52" - 16 Gauge Steel Capacity (2) 10' x 1/4 Shear 120" - 1/4" Steel Capacity Circle Shearing (2) Niagara 52" 16 Gauge Capacity By George 52" 11 Gauge Capacity	Remcon Two-head cutting system 2' x 4' each head, 4' x 4' table Calypso Two-head cutting system 8' x 12' table 250 lb./sq. ft. capacity Laminating Geometric Custom-built single-sided coating system
GASKET SHOP			
ATOM 77 Ton Beam Press ATOM Traveling Head Press	60" Rosenthal Sheeter with Variable Speed Drive Steel Rule Die Tooling	(2) Atom Side Arm Clicker Press Seybold 51" shear	Stamtec 60 ton press Bliss 60 Ton
FABRICATION SHOP			
Single Station Punch - Euromac 30-ton Turret Presses Amada Pega 357 (58 Stations with auto index) Amada Coma 567 (58 stations with auto index) Amada Pega 344 (58 stations with auto index)	Finn Power Shear Genius Shear Punch Combination 60 x 120 - 33 ton Finn Power EB5 Express Bender .125" carbon steel max. thickness, max. sheet size 59" x 100" 7.88" max. bend height, reverse bending sequence	Press Brake Amada 125 ton (10') Amada 100 ton (8') Fine Alpha Bender Amada 35 ton (4') Hardware Insertion Machine Haeger Pem-Serter	
WELDING			
Spot Welding 60 KVA Spot Welder (press) 75 KVA Spot Welder (rocker)	Manual Welding Systems Miller AC/DC Arc Welder GTAW (350 amp) (5) Lincoln Electric Welders GMAW (350 amps)	Automated Welding Systems Motoman - K10 Robotic Welder with 7' dia turntable Motoman - EA1900 robot system with MRM2 500 dual Ferris wheel positioner (1000#, 47" side x 9.8' long capacity) Motoman - Fabworld with dual EA1900N Robots and 2 MHT-1500 KG Positioners	
GRINDING	FINISHING	PAINTING	
12" x 48" Doall Surface Grinder 20" x 48" Okamoto (6) 5' x 12' Cleco Hand held	(3) 36" Time Saver Deburring Machine (2) Electro Etch Part Marking Machines (2) Giant Vibratory Burnishing Units	Fully automated three stage spray washer with combination dry off/powder cure oven and integrated automated Wagner cyclomode powder booth system Manual Wagner Powder Coating System with convection curing oven Devilbliss Paint Spray Booth with infrared curing system and automated conveying	
MACHINE AND DIE SHOP			
Mills (4) Bridgeport Vertical Milling Machine Hass Vertical CNC Machining Center (20" x 40") with 24 station tool changer and setup table Mazak Vertical CNC Machining Center (20" x 40") with Tool Changer	Lathes Clausing (12" x 48") Monarch (16" swing) Harrison (21" swing)	Drill Presses Radial Drill (3) Powermatic 5' Saws (3) Marvel Band Saw (2) Bar Feed	EDM Fanuc High Speed Wire Cut E.D.M. (1) Work size (20.5" w x 14.6" d x 11.82" h) (1) Work Size (12.6w x 8.68" d x 7.1h)
INSPECTION			
72" long x 42" wide Fabrivation Inspection System (+/- .003" accuracy) Virtek LaserQC 48" x 48" (+/- .002" accuracy) InspecVision P110.25 50" X 33" (±.001"/±.002" accuracy)		Brown & Sharp CMM 27.6x, 39.4y, 25.6 z, .0003 Volumetric Accuracy Wilson Rockwell Series 2000 Hardness Tester	

*List includes major equipment only

Current as of 6/2/09

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